





| Product | Munken Kraft, Munken Kraft High White | | | | |
|---------|---|--|--|--|--|
| Company | ARCTIC PAPER S.A. | | | | |
| Mill | ARCTIC PAPER KOSTRZYN S.A. | | | | |
| | Information gathered from 1.01.2021 to 31.12.2021 | | | | |
| | Date of issue 5.07.2022 | | | | |

Environmental product declaration for paper

Environmental Management

| Certified environmental management system at the Mill since | ISO 14001:2000 | | | | | | | |
|---|----------------|--|--|--|--|--|--|--|
| Company systems ensure traceability of the origin of wood x yes _ no _ 100% recovered | | | | | | | | |
| Environmental aspects of wood procurement 45% of FSC and 55% of PEFC | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

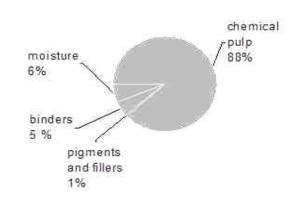
Environmental parameters

The figures are based on methods and procedures of measurement approved by the local (or national) environmental regulators at the production site. The figures include both paper and pulp production.

| COD | 5,85 | kg/tonne |
|--------------------------|---|--|
| AOX | 0,05 | kg/tonne |
| N _{Tot} | 0,13 | kg/tonne |
| P _{Tot} | 0,02 | kg/tonne |
| | | |
| SO ₂ | 0,08 | kg/tonne |
| NO _x | 1,24 | kg/tonne |
| CO ₂ (fossil) | 433 | kg/tonne |
| Solid waste landfilled | | BDkg/tonne |
| sed electricity consu | mption | |
| | AOX N _{Tot} P _{Tot} SO ₂ NO _x CO ₂ (fossil) | AOX 0,05 N _{Tot} 0,13 P _{Tot} 0,02 SO ₂ 0,08 NO _x 1,24 CO ₂ (fossil) 433 |

/tonne of final product

Product composition



This product contains biomass carbon equivalent

More information

| Contact | Grzegorz Mariańczyk | | |
|-----------|-------------------------------------|--|--|
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| | | | |

16,1 kWh



Arctic Paper Kostrzyn S.A.

Paper Mill Environmental Declaration

Product information: Munken Kraft HighWhite, Munken Kraft

Munken Kraft HighWhite, Munken Kraft is a machine finished Bleached Kraft paper with high whiteness / natural white shade, suitable for polymer-coating, various bag, wrapping and packaging applications. The paper is produced with a mixture of softwood and hardwood virgin fibre to give it high strength and good printability. Available in grammages from 38 to 70 g/m².

The environmental data below reports only emission from the paper production and not emission in the total production chain from forest to customers.

Mill Environmental Parameters 2021

Mill Environmental Objectives 2022

| | | Product | BAT ¹ | Description ² |
|--------------|-----------------------|---------|------------------|--------------------------|
| Water | Quantity ³ | 10,7 | < 20 | m³/t |
| Water (kg/t) | COD | 0,29 | < 1,5 | kg/t |
| | | | | |
| | Ntot | 0,063 | < 0,1 | kg/t |
| | P tot | 0,002 | < 0,012 | kg/t |
| | | | | |
| Air | SO ₂ | 0,04 | | kg/t |
| | NO ₂ | 0,51 | | kg/t |
| | CO ₂ | 374 | | kg/t |
| | | | | |
| Energy | Steam | 2121 | | kWh/t |
| | Process | 539 | | kWh/t |
| | | | | |
| Waste | Reuse | 10,47 | | BDkg/t |
| | Landfill | 0,5 | | BDkg/t |

For more information about environmental o objectives see EMAS environmental report

Mill Environmental Objectives 2022

Minimizing water consumption by modernizing the water supply system. Maintaining high efficiency of the water treatmenet plant

Reducing consumption of natural resources by reducing specific electricity use - replacement of light sources with LEDs

Increase in efficiency of the MP ventilation system - reduction in specific energy

- ¹ BAT = Best available technique according IPPC.
- ² All figures expressed per ton of paper
- 3 Effluent water from waste water treatment plant

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